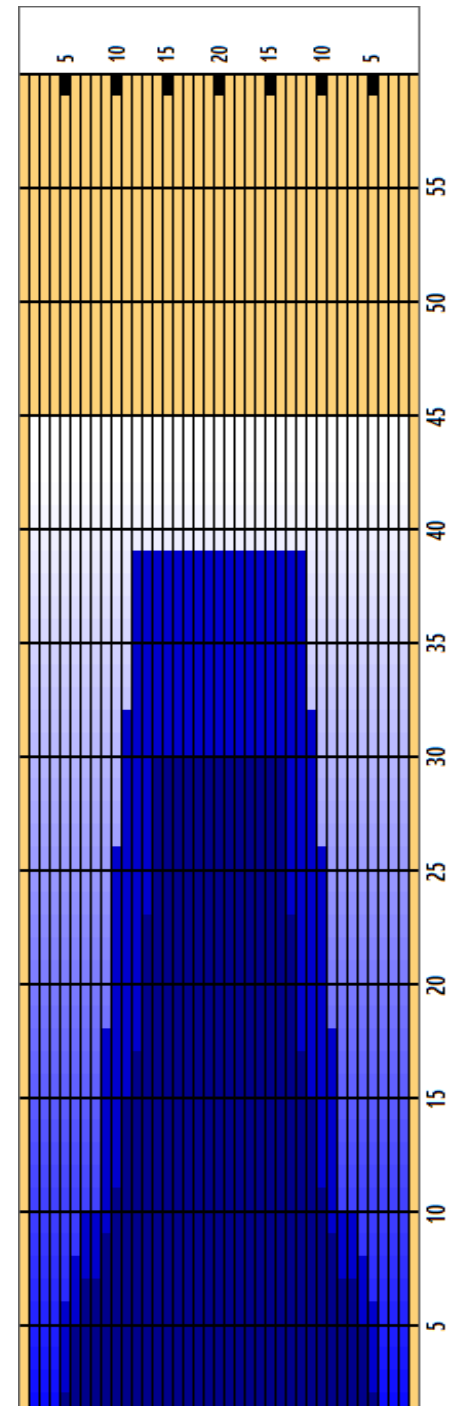


Oil Pattern Distance	45	Reverse Brush Drop	45	Oil Per Board	40 ul
Forward Oil Total	13.56 mL	Reverse Oil Total	11.64 mL	Volume Oil Total	25.2 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	3	A	35	0.0	0.0	0.0	1400
2	4L	4R	1	10	3	A	33	0.0	1.4	1.4	1320
3	5L	5R	1	10	3	A	31	1.4	2.8	1.4	1240
4	6L	6R	2	10	3	A	58	2.8	5.6	2.8	2320
5	7L	7R	1	14	3	A	27	5.6	7.5	1.9	1080
6	9L	9R	1	14	3	A	23	7.5	9.4	1.9	920
7	10L	10R	1	14	3	A	21	9.4	11.3	1.9	840
8	11L	11R	2	14	3	A	38	11.3	15.2	3.9	1520
9	12L	12R	1	18	3	A	17	15.2	17.7	2.5	680
10	13L	13R	2	22	3	A	30	17.7	23.9	6.2	1200
11	14L	14R	2	22	3	A	26	23.9	30.1	6.2	1040
12	2L	2R	0	26	3	A	0	30.1	45.0	14.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	45.0	39.0	-6.0	0
2	12L	12R	2	26	3	B	34	39.0	31.7	-7.3	1360
3	11L	11R	2	22	3	B	38	31.7	25.5	-6.2	1520
4	10L	10R	3	18	3	B	63	25.5	17.9	-7.6	2520
5	9L	9R	3	18	3	B	69	17.9	10.3	-7.6	2760
6	7L	7R	1	14	3	B	27	10.3	8.4	-1.9	1080
7	6L	6R	1	14	3	B	29	8.4	6.5	-1.9	1160
8	5L	5R	1	10	3	B	31	6.5	5.1	-1.4	1240
9	2L	2R	0	10	3	B	0	5.1	0.0	-5.1	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.09	1.67	1.01	1.01	1.67	6.09

